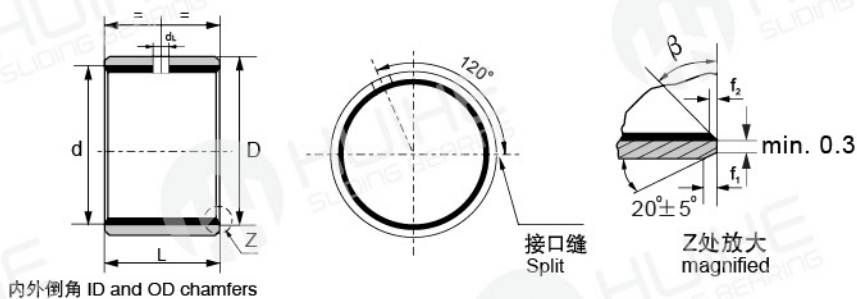


# SF-2 系列边界润滑轴套 SF-2 Boundary Lubricating Bushing

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S <sub>3</sub>	f <sub>1</sub>	f <sub>2</sub>	β
1.0	0.6±0.3	0.3±0.2	30°±5°
1.5	0.7±0.3	0.5±0.2	30°±5°

S <sub>3</sub>	f <sub>1</sub>	f <sub>2</sub>	β
2.00	1.2±0.4	0.5±0.3	30°±5°
2.50	1.8±0.6	0.8±0.3	45°±5°

轴径 Shaft D <sub>s</sub> h8	座孔 Housing H7 D <sub>H</sub>	(OD) 外径公差 Tolerance D <sub>O</sub>	(ID)压装后 内孔公差 After fixed D <sub>1a</sub>	配合间隙 Clearance D <sub>O</sub>	壁厚 Wall thick- ness S <sub>3</sub>	油孔 Oil hole d <sub>L</sub>	长度 L <sup>0</sup> <sub>-0.40</sub>													
							10	15	20	25	30	35	40	45	50	60				
10 -0.022	12 <sup>+0.018</sup>	12 <sup>+0.065</sup> <sub>+0.030</sub>	10.108 10.040	0.130 0.040	0.980 0.955	4	1010	1015	1020											
12 -0.027	14 <sup>+0.018</sup>	14 <sup>+0.065</sup> <sub>+0.030</sub>	12.108 12.040	0.135 0.040			1210	1215	1220											
14 -0.027	16 <sup>+0.018</sup>	16 <sup>+0.065</sup> <sub>+0.030</sub>	14.108 14.040				1415	1420												
15 -0.027	17 <sup>+0.018</sup>	17 <sup>+0.065</sup> <sub>+0.030</sub>	15.108 15.040				1515	1520	1525											
16 -0.027	18 <sup>+0.018</sup>	18 <sup>+0.065</sup> <sub>+0.030</sub>	16.108 16.040				1615	1620	1625											
18 -0.027	20 <sup>+0.021</sup>	20 <sup>+0.075</sup> <sub>+0.035</sub>	18.111 18.040				0.138 0.040	1815	1820	1825										
20 -0.033	23 <sup>+0.021</sup>	23 <sup>+0.075</sup> <sub>+0.035</sub>	20.131 20.050	0.164 0.050	1.475 1.445	4	2015	2020	2025	2030										
22 -0.033	25 <sup>+0.021</sup>	25 <sup>+0.075</sup> <sub>+0.035</sub>	22.131 22.050				2215	2220	2225	2230										
25 -0.033	28 <sup>+0.021</sup>	28 <sup>+0.075</sup> <sub>+0.035</sub>	25.131 25.050				2515	2520	2525	2530										
28 -0.033	32 <sup>+0.025</sup>	32 <sup>+0.085</sup> <sub>+0.045</sub>	28.155 28.060	0.198 0.060	1.970 1.935	6		2820	2825	2830										
30 -0.033	34 <sup>+0.025</sup>	34 <sup>+0.085</sup> <sub>+0.045</sub>	30.155 30.060				3020	3025	3030	3035	3040									
35 -0.039	39 <sup>+0.025</sup>	39 <sup>+0.085</sup> <sub>+0.045</sub>	35.155 35.060	0.194 0.060	1.970 1.935	6		3520	3525	3530	3535	3540								
40 -0.039	44 <sup>+0.025</sup>	44 <sup>+0.085</sup> <sub>+0.045</sub>	40.155 40.060				4020	4025	4030	4035	4040	4045	4050							
45 -0.039	50 <sup>+0.025</sup>	50 <sup>+0.085</sup> <sub>+0.045</sub>	45.195 45.080	0.234 0.080	2.460 2.415	8		4520	4525	4530	4535	4540	4545	4550						
50 -0.039	55 <sup>+0.030</sup>	55 <sup>+0.100</sup> <sub>+0.055</sub>	50.200 50.080				5030	5035	5040	5045	5050	5060								
55 -0.046	60 <sup>+0.030</sup>	60 <sup>+0.100</sup> <sub>+0.055</sub>	55.200 55.080	0.246 0.080	2.460 2.415	8				5530	5535	5540	5545	5550	5560					
60 -0.046	65 <sup>+0.030</sup>	65 <sup>+0.100</sup> <sub>+0.055</sub>	60.200 60.080				6030	6035	6040	6045	6050	6060								

How to order: Part No. d L  
订单方式: SF-2 10 10

# SF-2 系列边界润滑轴套 SF-2 Boundary Lubricating Bushing

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轴径 Shaft D <sub>s</sub> h8	座孔 Housing H7 D <sub>H</sub>	(OD) 外径公差 Tolerance D <sub>O</sub>	(ID)压装后 内孔公差 After fixed D <sub>i,a</sub>	配合间隙 Clearance D <sub>D</sub>	壁厚 Wall thick- ness S <sub>3</sub>	油孔 Oil hole d <sub>L</sub>	长度 L <sup>0</sup> <sub>-0.40</sub>												
							40	50	60	80	90	95	100	110	120				
65 <sub>-0.046</sub>	70 <sup>+0.030</sup>	70 <sup>+0.100</sup> <sub>+0.055</sub>	65.200 65.080	0.246 0.080	2.460 2.415	8	6540	6550	6560										
70 <sub>-0.046</sub>	75 <sup>+0.030</sup>	75 <sup>+0.100</sup> <sub>+0.055</sub>	70.200 70.080				7040	7050	7060	7080									
75 <sub>-0.046</sub>	80 <sup>+0.030</sup>	80 <sup>+0.100</sup> <sub>+0.055</sub>	75.200 75.080				7540	7550	7560	7580									
80 <sub>-0.046</sub>	85 <sup>+0.035</sup>	85 <sup>+0.120</sup> <sub>+0.070</sub>	80.265 80.100	0.313 0.100			8040	8050	8060	8080									
85 <sub>-0.054</sub>	90 <sup>+0.035</sup>	90 <sup>+0.120</sup> <sub>+0.070</sub>	85.265 85.100				8540	8550	8560	8580									
90 <sub>-0.054</sub>	95 <sup>+0.035</sup>	95 <sup>+0.120</sup> <sub>+0.070</sub>	90.265 90.100				9040	9050	9060	9080	9090								
100 <sub>-0.054</sub>	105 <sup>+0.035</sup>	105 <sup>+0.120</sup> <sub>+0.070</sub>	100.265 100.100	0.321 0.100				10050	10060	10080	10090	10095							
105 <sub>-0.054</sub>	110 <sup>+0.035</sup>	110 <sup>+0.120</sup> <sub>+0.070</sub>	105.265 105.100					10550	10560	10580	10590	10595	105100	105110					
110 <sub>-0.054</sub>	115 <sup>+0.035</sup>	115 <sup>+0.120</sup> <sub>+0.070</sub>	110.265 110.110					11050	11060	11080	11090	11095	110100	110110					
120 <sub>-0.054</sub>	125 <sup>+0.040</sup>	125 <sup>+0.170</sup> <sub>+0.100</sub>	120.270 120.110	0.324 0.100				12050	12060	12080	12090	12095	120100	120110					
125 <sub>-0.063</sub>	130 <sup>+0.040</sup>	130 <sup>+0.170</sup> <sub>+0.100</sub>	125.270 125.110					12550	12560	12580	12590	12595	125100	125110					
130 <sub>-0.063</sub>	135 <sup>+0.040</sup>	135 <sup>+0.170</sup> <sub>+0.100</sub>	130.270 130.110					13050	13060	13080	13090	13095	130100	130110					
140 <sub>-0.063</sub>	145 <sup>+0.040</sup>	145 <sup>+0.170</sup> <sub>+0.100</sub>	140.270 140.110	0.324 0.100				14050	14060	14080	14090	14095	140100	140110					
150 <sub>-0.063</sub>	155 <sup>+0.040</sup>	155 <sup>+0.170</sup> <sub>+0.100</sub>	150.270 150.110					15050	15060	15080	15090	15095	150100	150110					
160 <sub>-0.063</sub>	165 <sup>+0.040</sup>	165 <sup>+0.170</sup> <sub>+0.100</sub>	160.270 160.110					16050	16060	16080	16090	16095	160100	160110					
170 <sub>-0.063</sub>	175 <sup>+0.040</sup>	175 <sup>+0.170</sup> <sub>+0.100</sub>	170.270 170.110	0.339 0.110				17050	17060	17080	17090	17095	170100	170110					
180 <sub>-0.063</sub>	185 <sup>+0.046</sup>	185 <sup>+0.210</sup> <sub>+0.130</sub>	180.276 180.110					18050	18060	18080	18090	18095	180100	180110					
190 <sub>-0.072</sub>	195 <sup>+0.046</sup>	195 <sup>+0.210</sup> <sub>+0.130</sub>	190.276 190.110					19050	19060	19080	19090	19095	190100	190110	190120				
200 <sub>-0.072</sub>	205 <sup>+0.046</sup>	205 <sup>+0.210</sup> <sub>+0.130</sub>	200.276 200.110	0.339 0.110				20050	20060	20080	20090	20095	200100	200110	200120				
220 <sub>-0.072</sub>	225 <sup>+0.046</sup>	225 <sup>+0.210</sup> <sub>+0.130</sub>	220.276 220.110					22050	22060	22080	22090	22095	220100	220110	220120				
240 <sub>-0.072</sub>	245 <sup>+0.046</sup>	245 <sup>+0.210</sup> <sub>+0.130</sub>	240.276 240.110					24050	24060	24080	24090	24095	240100	240110	240120				
250 <sub>-0.072</sub>	255 <sup>+0.052</sup>	255 <sup>+0.260</sup> <sub>+0.170</sub>	250.282 250.110	0.354 0.110				25050	25060	25080	25090	25095	250100	250110	250120				
260 <sub>-0.081</sub>	265 <sup>+0.052</sup>	265 <sup>+0.260</sup> <sub>+0.170</sub>	260.282 260.110					26050	26060	26080	26090	26095	260100	260110	260120				
280 <sub>-0.081</sub>	285 <sup>+0.052</sup>	285 <sup>+0.260</sup> <sub>+0.170</sub>	280.282 280.110					28050	28060	28080	28090	28095	280100	280110	280120				
300 <sub>-0.081</sub>	305 <sup>+0.052</sup>	305 <sup>+0.260</sup> <sub>+0.170</sub>	300.282 300.110				30050	30060	30080	30090	30095	300100	300110	300120					